



## Router Base Layout



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This adapter base which is approximately 1/4 inch thick will convert the base of routers listed on page 1 into a Porter Cable style router base.

## INSTRUCTIONS

**SAFETY:** Read all precautions that came with your router. Make sure your router is unplugged while changing the bit and leave router unplugged until you complete your setup and you are ready to route.

Always use eye protection while routing.

**GENERAL INFORMATION:** This Base Plate is designed to upgrade your router to receive Porter Cable style guide bushings.

**MOUNTING THE BASE TO THE ROUTER:** First, locate your router on the diagram on the other side of this package. Locate and mark the mounting holes for your router on the diagram. Align the plate over the diagram so that the mounting holes on the plate are aligned with the diagram. Locate the marked mounting holes for your router and mark the counterbores on your plate with a felt pen. Install the desired router bit in your router and install the guide bushing for that bit on the plate. Slip the guide bushing over the router bit. Rotate the plate so that the marked holes align with the mounting holes in the base of your router and mount the plate with the supplied screws. For precision applications care should be taken that the router bit is centered in the guide bushing before tightening the screws. Our M375 centering pin or our M575 adapter plate provides centering for bit sizes up to 1/2 inch.

## Made in USA